

Carboxyl Terminated Polyester Resin.

Delivery form: pale granules .

ALBESTER™ 6181 is despatched from our Sant'Albano Stura - Italy production plant.

For further information regarding this product please refer to:

Synthomer Specialty Resins

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Property	Typical Value	Unit	Method ¹
Acid value	32 - 38	mg KOH/g	Synt. 13/89
Viscosity @200°C (ICI C&P)	2300 - 3800	m Pascal•s	Synt. 21/90
Colour (50% solution)	2 max	Gardner	Synt. 42/93
Other Properties			
Glass transition temper. (Tg)	approx. 53	°C	Synt. 43/93

¹ internal method based upon the specified norm**Application Advice**

ALBESTER™ 6181 resin has been specifically designed to give a superior exterior durability in 95:5 ratio with β-HAA and improved mechanical properties compared to standard superdurable systems.

Starting Formula

ALBESTER™ 6181	618
β-HAA	32
Ti dioxide	296
Barium Sulphate	40
Flow Agent ²	10
Benzoin	4
	1000

²66% active matter.**Baking Schedule**

10 minutes at 180°C (object temperature).

Shipping and Storage

ALBESTER™ 6181 resin should be stored in the original, undamaged and unopened containers in a dry place at temperatures between 5 and 30°C. Exposure to direct sunlight should be avoided. Under these conditions, the shelf life of this product is 1 (one) year from the date of delivery. Based on experience, the resin proved stable for an additional 3 (three) years.

Product Safety

Before handling please read the Safety Data Sheet of this product for advice on safety, use and disposal.